

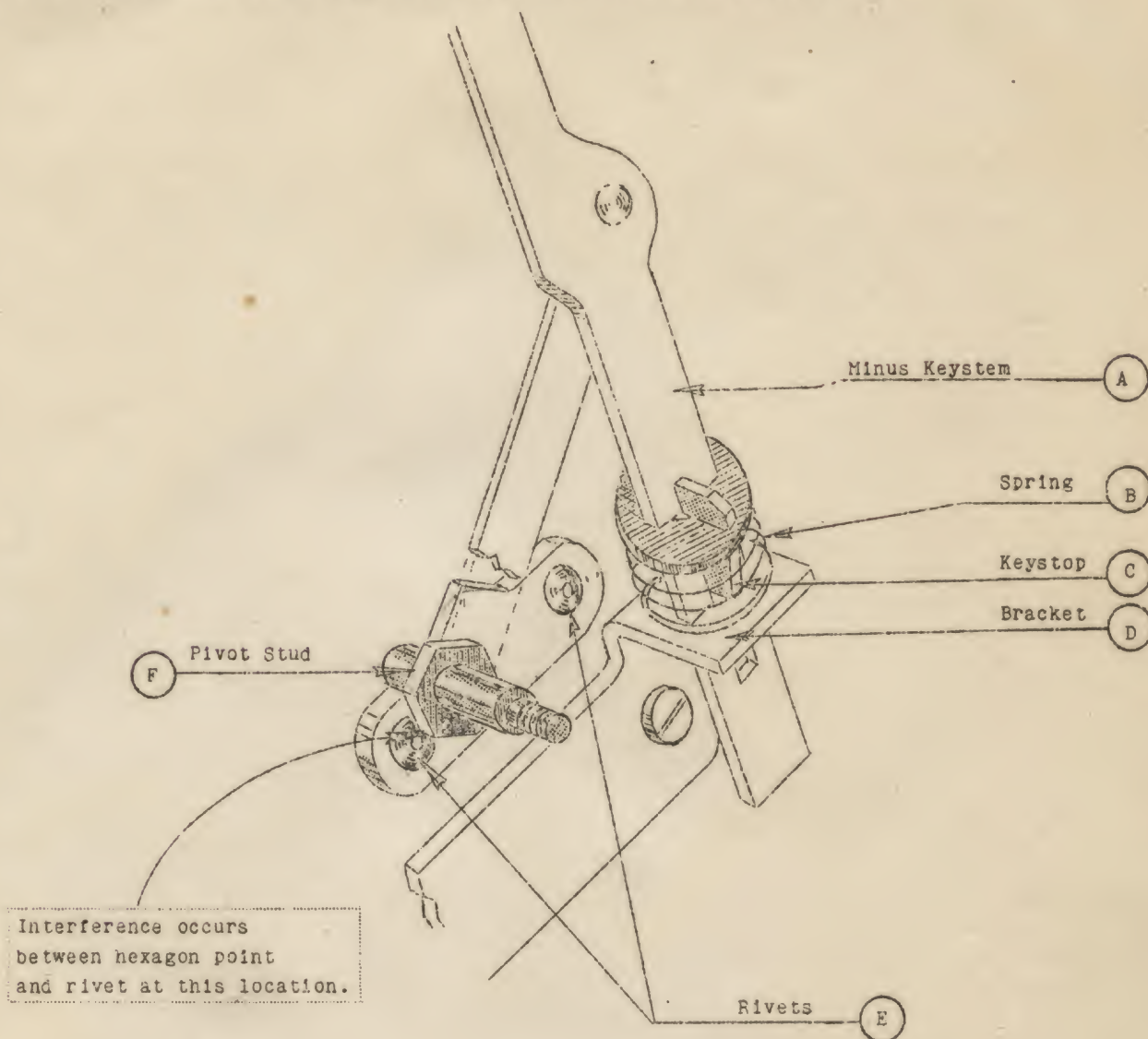
# Machine Service Bulletin No. 429-A

Model: LA LA-5 LA-6

DATE: 7-2-46

SUBJECT: Plus and Minus Keys Action

When installing the mechanism shown in Machine Service Bulletin No. 429, it is recommended that stock be removed from rivets (E) to prevent interference with pivot stud (F).



If a point of the hexagon on (F) should engage the head of (E), it is possible that depression of the plus or minus key could occasionally fail to fully move the clutch yoke into engagement with the transmission.

To determine if interference exists between (E) and (F) when either plus or minus key is depressed, lift spring (B) and note if keystop (Liberty Ball) (C) is limiting on bracket (D) as it should.

**MONROE CALCULATING MACHINE COMPANY, INC.**

General Service Department, Orange, New Jersey, U. S. A.

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